

ALINE™
By Advance Tabco®

Installation Instructions for SHD Series Drawers



**CHECK FOR CONCEALED DAMAGE
FILE CLAIM WITH DELIVERING FREIGHT CARRIER**

Drawers manufactured by **ADVANCE TABCO** are designed and constructed for storage. Applications may include storage of flatware, small utensils, etc. **ADVANCE TABCO** does not recommend product use for activities employing harsh and active chemicals. Please consult factory regarding unusual applications.

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Contents:

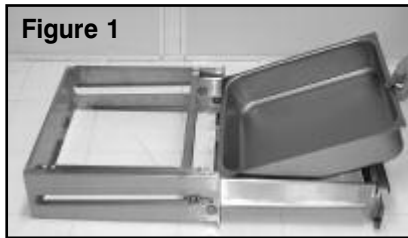
- (1) Outer Drawer Chassis
- (1) Inner Drawer Chassis
- (1) Stainless Steel Drawer Pan
- (4) 1/4-20 x 1/2" Bolts with Nuts

Tools Required:

- (2) 7/16" Open end Wrenches

Step 1:

Remove stainless steel Drawer Pan and Inner Drawer Chassis (**Figure 1**).



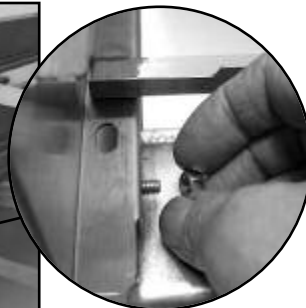
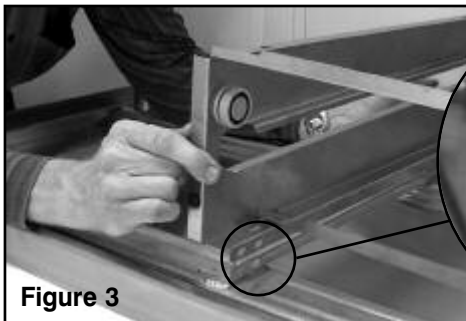
NOTE: Fully extend Inner Drawer Chassis. Then, remove stainless steel Drawer Pan by "tilting" pan upwards to clear "Safety Stop" (**Figure 2**).



Step 2:

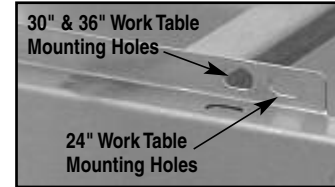
Install Outer Chassis to Work Table Drawer Angles under side provided of table top (**Figure 3**). Use 1/4-20 x 1/2" bolts and nuts to secure (**Figure 3a**).

NOTE: Outer Drawer Chassis mounts "between" work table Drawer Angles.

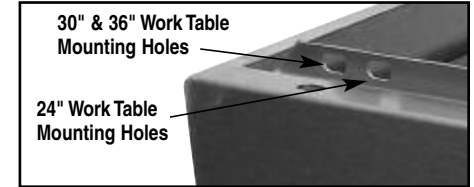


NOTE:

When installing on 24" wide Work Tables, use "Front" set of mounting holes. When installing on 30" & 36" wide Work Tables, use "Rear" set of mounting holes (**Figure 4a & Figure 4b**).



(**Figure 4a**)
FRONT OF DRAWER SHOWN



(**Figure 4b**)
REAR OF DRAWER SHOWN

Step 3:

Install Inner Drawer Chassis (**Figure 5**).

NOTE: Align Bearing with Flange of Outer Chassis (**Figure 6**). Tilt Inner Drawer Chassis "up" to engage "Safety Stop".

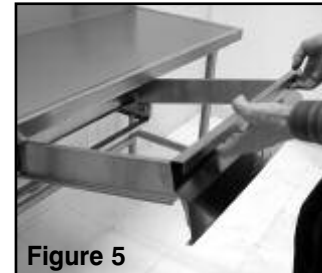


Figure 5

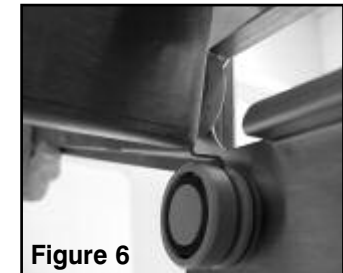


Figure 6

Step 4:

Position Inner Drawer Chassis to Full open "locked" position and insert stainless steel Drawer Pan (**Figure 7**).



Figure 7